

ORDER INFORMATION

Company Name: _____		PO#: _____
Delivery Address: _____	Customer Ref: _____	Order No: _____ (sales use only)
Suburb: _____	State: Postcode: _____	Date Required: _____ Lead time 8-10 weeks
Phone: _____	Email: _____	Date Ordered: _____

PRODUCT SNAPSHOT

Series	AeroMono Series
Door Type	Aluminium framed glass cabinet door
Hinge	Salice Air 105° Hinge
Width Range	250-600 mm
Height Range	300-2400 mm
Door Thickness	23.3 mm
Top / Bottom Panel Thickness	18 mm
Carcase Construction	Top and bottom panels capture side panels
HingeBar Supply	One top and one bottom pre-drilled HingeBar per Group
Door Clearance	2 mm outer clearance / 4 mm between doors
Application	Hinged cabinet and wardrobe doors

PRODUCT REFERENCE

Images shown are examples for product identification only.
Final selections must be specified in the order table.

1. AEROMONO DOOR EXAMPLE



2. 180 mm HANDLE EXAMPLE



Aeromono offers three handle specifications.

Handle is always on the side opposite the hinge.

3. SALICE 105° AIR HINGE EXAMPLE



Hinge hole positions are prepared in the HingeBars by AeroFrame.

Customers are not required to drill hinge mounting holes into the cabinet panels.

4. HINGEBAR EXAMPLE



Each Group is supplied with one top HingeBar and one bottom HingeBar.

HingeBar length is calculated from the finished door widths within the Group by AeroFrame.

AVAILABLE FRAME FINISH

POWDER COATING



BAKED PAINT FINISH



AVAILABLE PANEL / FINISH SELECTION

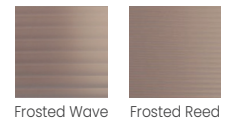
PURE GLASS



REFLECT GLASS



TEXTURE GLASS



BEFORE YOU ORDER

- This form is for AeroMono hinged cabinet doors only.
- Every physical door must be assigned a Group ID.
- Every physical door must be numbered from left to right within its Group.

- Each Group is supplied with one top and one bottom pre-drilled HingeBar.
- Top and bottom panels must be 18mm thick and must capture the side panels.
- Each door is supplied with two hinges.

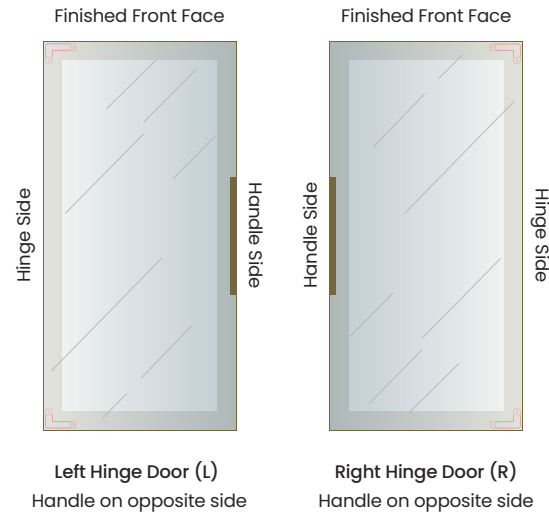
- Door width and height must be finished door dimensions.
- AeroFrame will calculate the HingeBar length from the submitted Group data.
- Refer to Pages 2-5 before completing the order table.

HINGE SIDE, HINGE POSITIONS & CLEARANCES

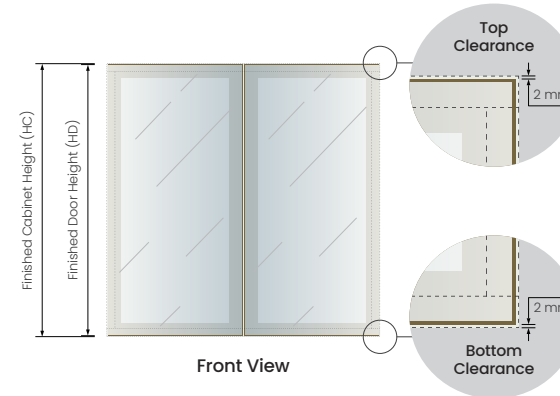
1. HINGE SIDE – FRONT VIEW

The hinge side is defined when viewing the door from the finished front face.

The handle is always positioned on the side opposite the hinge.



2. VERTICAL CLEARANCE & FINISHED DOOR HEIGHT



$$HD = HC - 4 \text{ mm}$$

Allow a fixed **2 mm** clearance at the top and **2 mm** clearance at the bottom of every door.

HC = Finished Cabinet Height
Inside height of cabinet opening (top panel to bottom panel).

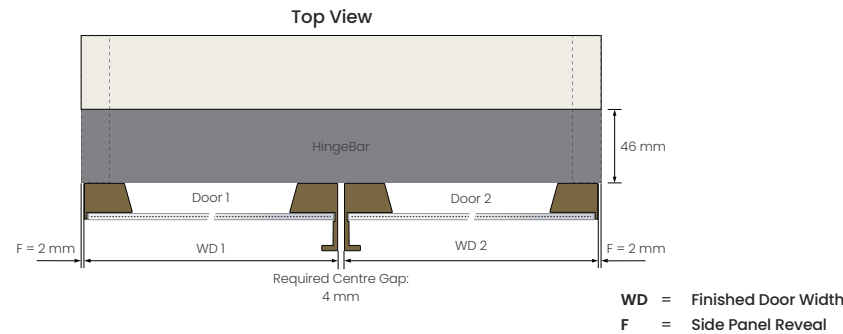
HD = Finished Door Height
Height of the door to be ordered.



Enter the finished door height—not the cabinet height—in the order table.
AeroFrame will use this value to calculate hinge positions and HingeBar lengths.

3. HORIZONTAL CLEARANCES & DOOR GAP

Full-overlay reference viewed from the finished front face.



These clearances are fixed and must be maintained across every AeroMono door arrangement.

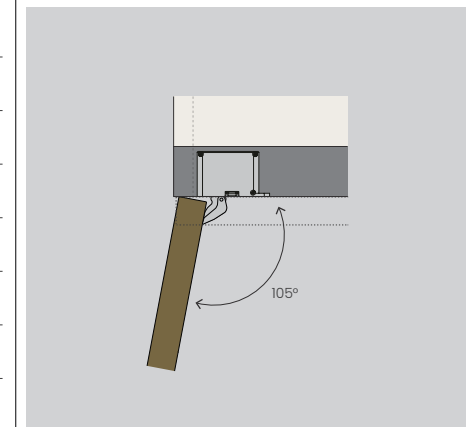
AeroFrame calculates HingeBar length and hinge hole positions based on the submitted door widths within each Group.

4. HINGE HARDWARE & SIDE PANEL SETUP

A. HINGE KEY DATA

Hinge	Salice Air 105° Hinge
Application	Full Overlay, Soft Closing
Opening Angle	105°
Top / Bottom Panel Thickness	18 mm
Side Adjustment Range:	+2 / -2 mm
Depth Adjustment Range:	+2 / -0.5 mm
Height Adjustment Range:	+1.5 / -1.5 mm
Finish	Black

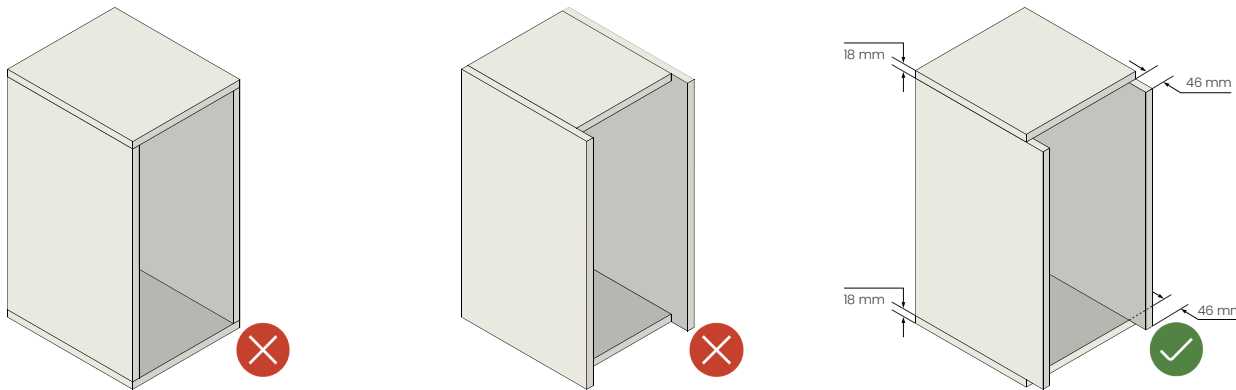
B. DOOR OPENING ANGLE



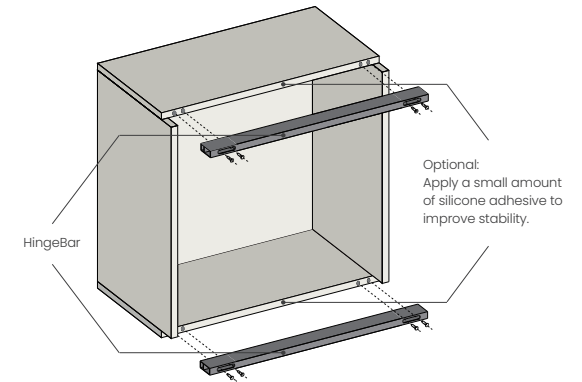
APPROVED CARCASE STRUCTURE, HINGEBAR INSTALLATION & ADJUSTMENT

1. APPROVED CARCASE STRUCTURE

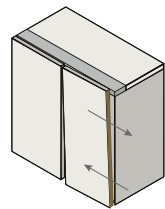
AeroMono requires the top and bottom panels to capture the left and right side panels. This structure creates a continuous mounting surface for the Top and Bottom HingeBars.



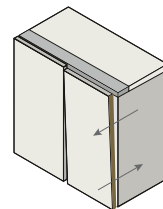
2. HINGEBAR INSTALLATION



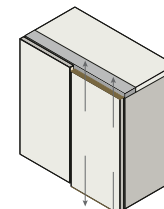
3. DOOR 3D ADJUSTMENT



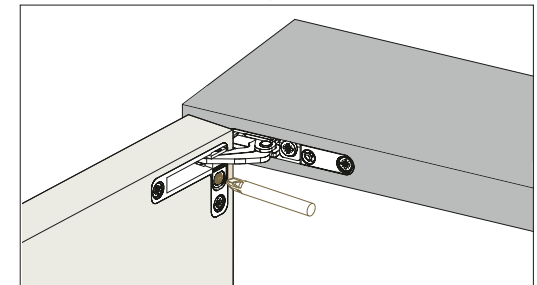
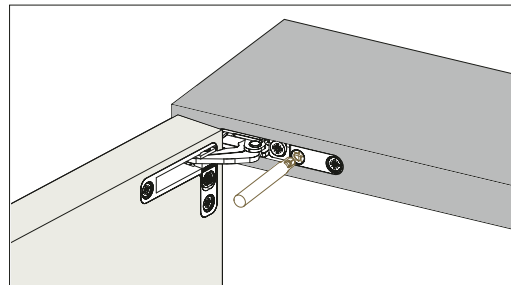
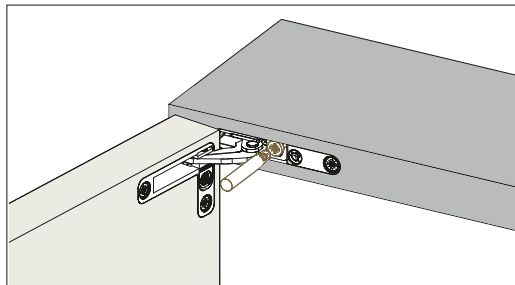
Side adjustment range:
+2 to -2 mm



Depth adjustment range:
+2 to -0.5 mm



Height adjustment range:
+1.5 to -1.5 mm



HANDLE OPTIONS



Handle is always located on the side opposite the hinge.

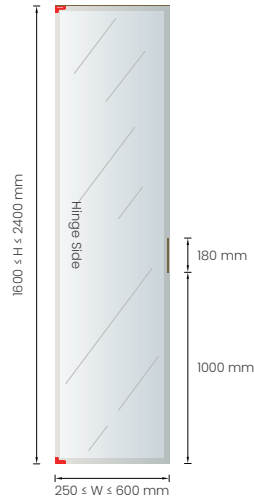
OPTION A

180 mm Handle / Standard Tall Door Position

Handle height: 180 mm

Handle bottom to door
bottom: 1000 mm

Valid door height:
 $1600 \leq H \leq 2400$ mm



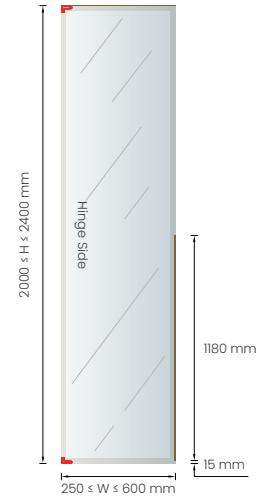
OPTION B

1180 mm Half-Height Handle

Handle height: 1180 mm

Handle bottom to door
bottom: 15 mm

Valid door height:
 $2000 \leq H \leq 2400$ mm



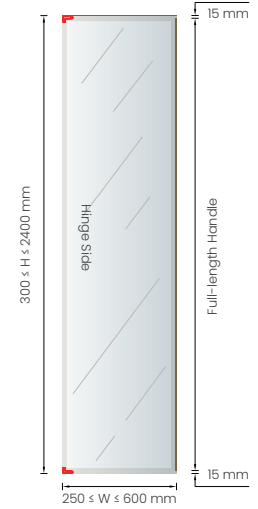
OPTION C

Full-Length Handle

Top clearance: 15 mm

Bottom clearance: 15 mm

Valid door height:
 $300 \leq H \leq 2400$ mm



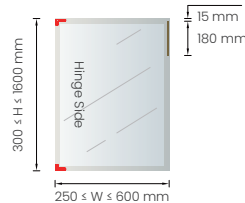
OPTION D

180 mm Handle / Top Position (Recommended for shorter doors.)

Handle height: 180 mm

Handle top to door top:
15 mm

Valid door height:
 $300 \leq H \leq 1600$ mm



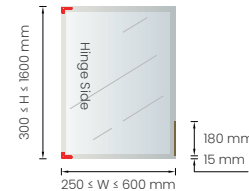
OPTION E

180 mm Handle / Bottom Position (Recommended for shorter doors.)

Handle height: 180 mm

Handle bottom to door
bottom: 15 mm

Valid door height:
 $300 \leq H \leq 1600$ mm



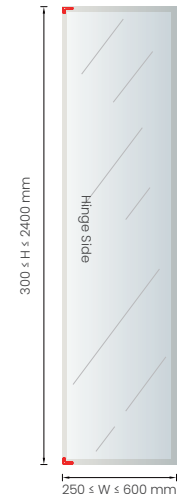
OPTION F

No Handle

-

-

Valid door height:
 $300 \leq H \leq 2400$ mm

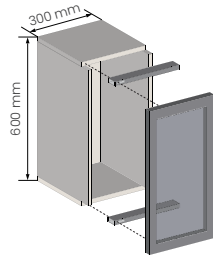


ORDERING GROUP EXAMPLES

An Ordering Group is one continuous run of directly adjoining doors that will use one continuous Top HingeBar and one continuous Bottom HingeBar.

SINGLE DOOR GROUP

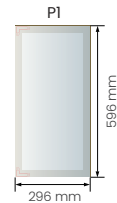
One physical door forms one Ordering Group.



Example Cabinet Width × Height:
300 × 600 mm

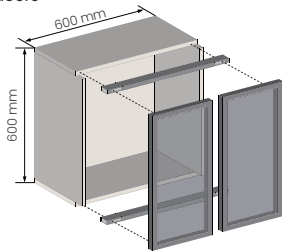
Finished Door Width × Height:
296 × 596 mm

FRONT ELEVATION (Finished Door Face View)



PAIR DOOR GROUP

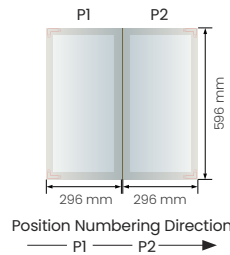
Two directly adjoining doors belong to the same Ordering Group.



Example Cabinet Width × Height:
600 × 600 mm

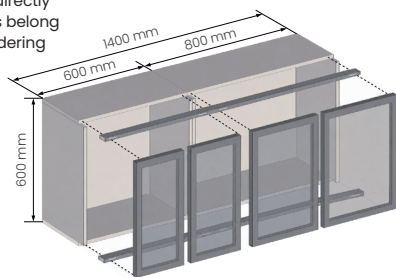
Finished Door Width × Height:
296 × 596 mm × 2

FRONT ELEVATION (Finished Door Face View)



MULTI-DOOR GROUP (Maximum Group Width: 3000 mm)

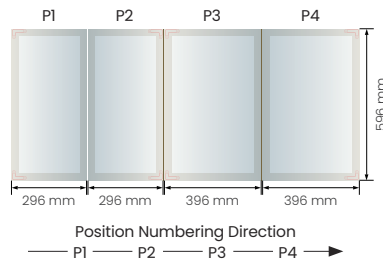
Three or more directly adjoining doors belong to the same Ordering Group.



Example Overall Cabinet Width × Height:
1400 × 600 mm

Finished Door Width × Height:
296 × 596 mm × 2
396 × 596 mm × 2

FRONT ELEVATION (Finished Door Face View)



EXAMPLE ORDER TABLE ENTRY (FOR ILLUSTRATION ONLY)

Complete one line per physical door.

Door No.	Group ID	Position in Group	Hinge Side (L / R)	Width (mm)	Height (mm)	Frame Finish	Panel Finish	Handle Option (A-F)	Handle Position (mm)	Remarks
1	G01	P1	L	296	596	Iron Grey	Bronze	A	-	-
2	G02	P1	L	296	596	Iron Grey	Bronze	A	-	-
3	G02	P2	R	296	596	Iron Grey	Bronze	A	-	-
4	G03	P1	L	296	596	Iron Grey	Bronze	A	-	-
5	G03	P2	R	296	596	Iron Grey	Bronze	A	-	-
6	G03	P3	L	396	596	Iron Grey	Bronze	A	-	-
7	G03	P4	R	396	596	Iron Grey	Bronze	A	-	-

GROUP CONCEPT

ONE GROUP = ONE HINGEBAR SET

1 × Top HingeBar + 1 × Bottom HingeBar

- All doors that share the same continuous Top and Bottom HingeBars must use the same Group ID.
- Start a new Group ID when the HingeBars are separated.
- The number of Groups is determined by the actual cabinet design.

Group ID does not indicate the number of doors or the configuration type.



MANDATORY GROUP RULES

- Every physical door must have a Group ID and a Position in Group.
- Position numbering starts at 1 and continues from left to right when viewed from the finished front face.
- Only directly adjoining doors with continuous and aligned Top and Bottom HingeBar lines may share one Group.
- Enter each physical door on a separate order-table line. Do not combine multiple doors using QTY.

TECHNICAL REFERENCE — HINGEBAR LENGTH & HOLE POSITION



REFERENCE ONLY — CALCULATED AND COMPLETED BY AEROFRAME

No customer calculation or drilling dimensions are required on this page.

1 HINGEBAR LENGTH REFERENCE

AeroFrame calculates the HingeBar length for each Group from the finished door information entered in the order table.

CALCULATION REFERENCE

$$\text{LHB} = \text{TWD} + (4 \text{ mm} \times \text{N})$$

LHB = HingeBar Length

TWD = Total of all Finished Door Widths in the Group

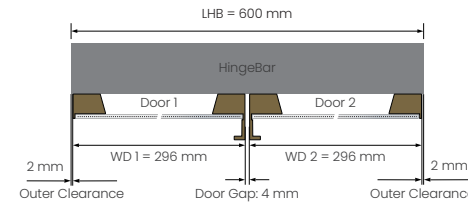
N = Total Number of Doors in the Group

The 4 mm x N allowance includes the fixed outer clearances and all gaps between adjacent doors.

HINGEBAR LENGTH EXAMPLE GROUP G02 (2 DOORS)



Front View



Top View

$$\text{TWD} = 296 \text{ mm} + 296 \text{ mm} = 592 \text{ mm}$$

$$\text{N} = 2$$

$$\text{LHB} = 592 \text{ mm} + (4 \text{ mm} \times 2)$$

$$= 600 \text{ mm}$$

Calculated and completed by AeroFrame.
No customer entry is required.

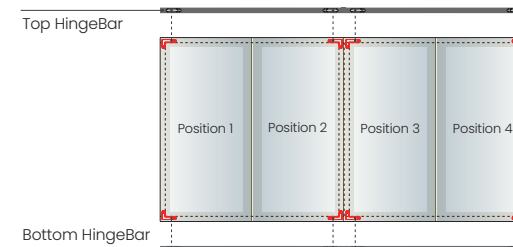
2 HINGEBAR HOLE POSITION REFERENCE

AeroFrame determines the exact Salice Air mounting-hole positions on the Top and Bottom HingeBars from the submitted door information and the fixed clearance rules.

CUSTOMER-SUBMITTED INFORMATION

1 Group ID Ref Page 5	+	2 Position in Group (Left to Right) Ref Page 5	+	3 Finished Door Width (DW) Ref Page 2	+	4 Hinge Side (L or R) Ref Page 2	+	5 Fixed Gap Rule Ref Page 2
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EXAMPLE: GROUP G03 (4 DOORS)



COMPLETED BY AEROFRAME



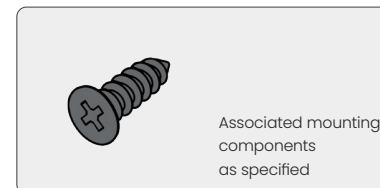
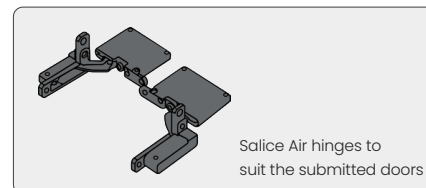
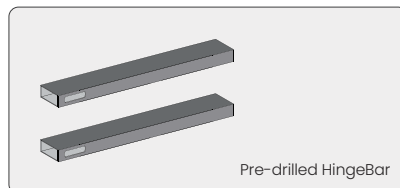
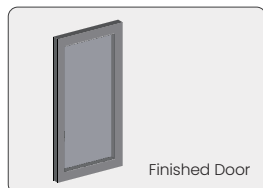
EXACT TOP AND BOTTOM HINGEBAR HOLE POSITIONS

These entries establish the position of every door and its hinge side within the Group. AeroFrame then applies the Salice Air mounting geometry to determine the exact HingeBar hole positions.

Customers do not enter HingeBar drilling dimensions.

3 AEROFRAME PRODUCTION OUTPUT

For each Group, AeroFrame will provide the following components:



All dimensions, hole positions, and component quantities are calculated and prepared by AeroFrame based on the information entered in the order table (Pages 7-10).



CABINET ALUMINIUM FRAMED DOORS

AEROMONO SERIES ORDER FORM

Aluminium framed glass cabinet door system with Salice Air hinges and group-based pre-drilled HingeBars

Ver: V12062601

AEROMONO SERIES – LINE ITEM ORDER TABLE

Production will follow the specifications entered below.
Please complete one line per door size / configuration.

Door No.	Group ID Ref Page 5	Position in Group Ref Page 5	Hinge Side (L or R) Front View Ref Page 2	Width (mm) 250–600mm Ref Page 2	Height (mm) 300–2400mm Ref Page 2	Frame Finish Ref Page 1	Panel Finish Ref Page 1	Handle Option A / B / C / D / E / F Ref page 4	Remarks
1			☐			☐	☐	☐	
2			☐			☐	☐	☐	
3			☐			☐	☐	☐	
4			☐			☐	☐	☐	
5			☐			☐	☐	☐	
6			☐			☐	☐	☐	
7			☐			☐	☐	☐	
8			☐			☐	☐	☐	
9			☐			☐	☐	☐	
10			☐			☐	☐	☐	



CONFIRMATION CHECKLIST

☐ Door dimensions confirmed.

☐ Frame finish and glass selection confirmed.

☐ Hinge side confirmed from front view.

☐ Handle option confirmed.

☐ Custom-made products cannot be changed after production starts.

Customer Signature: _____

Name: _____

Date: _____

Sales Approval: _____



CABINET ALUMINIUM FRAMED DOORS

AEROMONO SERIES ORDER FORM

Aluminium framed glass cabinet door system with Salice Air hinges and group-based pre-drilled HingeBars

Ver: V12062601

AEROMONO SERIES – LINE ITEM ORDER TABLE

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11			☐			☐	☐	☐	
12			☐			☐	☐	☐	
13			☐			☐	☐	☐	
14			☐			☐	☐	☐	
15			☐			☐	☐	☐	
16			☐			☐	☐	☐	
17			☐			☐	☐	☐	
18			☐			☐	☐	☐	
19			☐			☐	☐	☐	
20			☐			☐	☐	☐	



CONFIRMATION CHECKLIST

☐ Door dimensions confirmed.

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☐ Hinge side confirmed from front view.

☐ Handle option confirmed.

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Customer Signature: _____

Name: _____

Date: _____

Sales Approval: _____



CABINET ALUMINIUM FRAMED DOORS

AEROMONO SERIES ORDER FORM

Aluminium framed glass cabinet door system with Salice Air hinges and group-based pre-drilled HingeBars

Ver: V12062601

AEROMONO SERIES – LINE ITEM ORDER TABLE

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21			☐			☐	☐	☐	
22			☐			☐	☐	☐	
23			☐			☐	☐	☐	
24			☐			☐	☐	☐	
25			☐			☐	☐	☐	
26			☐			☐	☐	☐	
27			☐			☐	☐	☐	
28			☐			☐	☐	☐	
29			☐			☐	☐	☐	
30			☐			☐	☐	☐	



CONFIRMATION CHECKLIST

☐ Door dimensions confirmed.

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☐ Hinge side confirmed from front view.

☐ Handle option confirmed.

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Customer Signature: _____

Name: _____

Date: _____

Sales Approval: _____



CABINET ALUMINIUM FRAMED DOORS

AEROMONO SERIES ORDER FORM

Aluminium framed glass cabinet door system with Salice Air hinges and group-based pre-drilled HingeBars

Ver: V12062601

AEROMONO SERIES – LINE ITEM ORDER TABLE

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31			☐			☐	☐	☐	
32			☐			☐	☐	☐	
33			☐			☐	☐	☐	
34			☐			☐	☐	☐	
35			☐			☐	☐	☐	
36			☐			☐	☐	☐	
37			☐			☐	☐	☐	
38			☐			☐	☐	☐	
39			☐			☐	☐	☐	
40			☐			☐	☐	☐	



CONFIRMATION CHECKLIST

☐ Door dimensions confirmed.

☐ Frame finish and glass selection confirmed.

☐ Hinge side confirmed from front view.

☐ Handle option confirmed.

☐ Custom-made products cannot be changed after production starts.

Customer Signature: _____

Name: _____

Date: _____

Sales Approval: _____